



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RBD3309-1**  
**Job Sheet 170748**



**Part No:** RBD3309-1

**Job Qty:** 10 ea

**Part Name:** Label, Remove Before Flight



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 1/19/18

**Job Tracking No:**

**Due Date:** 1/24/18

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Note:** DWG RBD3309-1 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |            |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 100   | Purchasing | 10 pcs |            | 1/24/18  | 0.00      | 0.00    | Purchasing            |           | AT 1/18/26 |
| 110   | Packaging  | 10 pcs |            | 1/24/18  | 0.00      | 0.00    | Packaging2            |           | AT 1/18/26 |
| 120   | QC         | 10 pcs |            | 1/24/18  | 0.00      | 0.00    | QC6                   |           | 38         |
| 130   | Packaging  | 10 pcs |            | 1/24/18  | 0.00      | 0.00    | Packaging3-1          |           | 9-89       |
| 140   | QC21-SA    | 10 Ea  |            | 1/24/18  | 0.00      | 0.00    | QC21                  |           | 21         |

Part Op 100 - 1--Issue P/O to Studio Letterage; P/O 038841 2-Fabricate as per DWG. **JAN 22 2017** **JAN 29 2016**

### Job BOM

| Part / Item | Component Name              | Quantity  | Operation      | Container |
|-------------|-----------------------------|-----------|----------------|-----------|
| RBD3309-1P  | Label, Remove Before Flight | 10 (1 ea) | 100-Purchasing |           |

### Part Specifications

Specifications could not be found.

Plex 1/19/18 9:30 AM dart.lavoie.chantal

**DART**  
AEROSPACE  
**S035918**



Label, Remove Before Flight

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

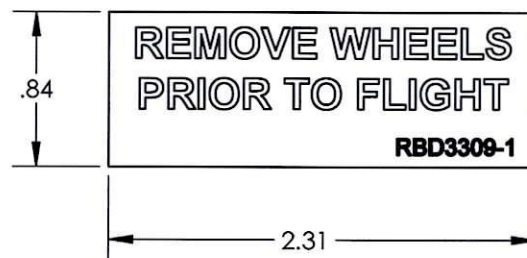
**PART NO: RBD3309-1**  
**Original Serial #: S035918**  
**Revision:**  
**Operation:**  
**Change No:**

**Purchasing**

**Mfg Date: 01/26/18**  
**Job No: 170748**

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS |         |                                    |           |         |          |
|-----------|---------|------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                        | DATE      | INITIAL | APPROVED |
| 2         | 16-0039 | RBD3309-3 MOVED TO SEPERATE SHEET. | 2/16/2016 | SM      | JAG      |



**REDLINE:**  
**CORRECTED P/N ON LABEL**  
**DAN**  
**4/11/2017**

**NOTE:**  
 1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

RBD3309-1  
 LABEL, REMOVE BEFORE FLIGHT

|                                          |                                                                                                                                             |
|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DART</b><br>AEROSPACE                 |                                                                                                                                             |
| TITLE<br><b>ROUND HANDLING WHEELS</b>    |                                                                                                                                             |
| DWG NO.<br>RBD412-729-011<br>RBD3309-1   | REV<br><b>2</b>                                                                                                                             |
| MAT'L<br>HEAT<br>TREAT<br>FINISH<br>SPEC | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .005 FRACTIONS ± 1/8<br>.XX ± .01 ANGLES ± .5°<br>.X ± .1 SURFACES = 125/✓ |
| DRAWN BY: GILBERT                        | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R                                                                                             |
| CHECKED:                                 | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING                                                                                                |
| OPPS APPR:                               | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009                                                                                            |
| QA APPR:                                 | USED ON MODEL                                                                                                                               |
| APPROVED: GILBERT                        |                                                                                                                                             |
| SCALE 1:1                                | DATE 3/15/2015 SHEET 18 OF 19                                                                                                               |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038841

**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO038841

**PO Date:** 1/22/18

**Due Date:** 1/26/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**E-MAILED**  
JAN 22 2018

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

## Items

| Line Item                  | Part       | Supplier Part No | Item No | Description                                             | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|----------------------------|------------|------------------|---------|---------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                          | RBD3309-1P |                  |         | Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2 | Firmed | 1/26/18  | 10 Ea          | 0 Ea              | 10 Ea   | \$10.00/Ea       | \$100.00       |
| Line Item Note job# 170748 |            |                  |         |                                                         |        |          |                |                   |         |                  |                |
| 2                          | RBD3309-3P |                  |         | Label, Grease Slides As Per Dwg. RBD3309-3 Rev. 2       | Firmed | 1/26/18  | 10 Ea          | 0 Ea              | 10 Ea   | \$10.00/Ea       | \$100.00       |
| Line Item Note job# 170749 |            |                  |         |                                                         |        |          |                |                   |         |                  |                |
| 3                          | D3276-3P   |                  |         | Decal As per Dwg D3276 Rev. B                           | Firmed | 1/26/18  | 10 pcs         | 0 pcs             | 10 pcs  | \$5.33/pcs       | \$53.30        |
| Line Item Note job# 170824 |            |                  |         |                                                         |        |          |                |                   |         |                  |                |
| 4                          | D2269P     |                  |         | Placard As per Dwg D2269 Rev. B                         | Firmed | 1/26/18  | 12 pcs         | 0 pcs             | 12 pcs  | \$7.2345/pcs     | \$86.81        |
| Line Item Note job# 170753 |            |                  |         |                                                         |        |          |                |                   |         |                  |                |
| <b>Grand Total:</b>        |            |                  |         |                                                         |        |          |                |                   |         | <b>\$340.11</b>  |                |

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

\*\*\*\***CERTIFICATE of CONFORMITY**\*\*\*\*

**Customer:**

Studio SL2

**Purchase Order N°:**

038841

**Packing Slip N°:**

W021851

**Part N°:**

**Serial N°:**

**Description:**

RBD3309-1P, RBD3309-3P,  
D3276-3P, D2269P.

**Quantity:**

10, 10, 10, 12.

**Certification:**

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

**Authority:**

3m / 1 year shelf life.

**APPROVAL:** Valerie Young

**Signature:**

*Valerie Young*

**DATE:**

Jan 26.18

**Title:** office administrator